

GENERAL SUSPENSION FORK MANUAL

AWARNING!

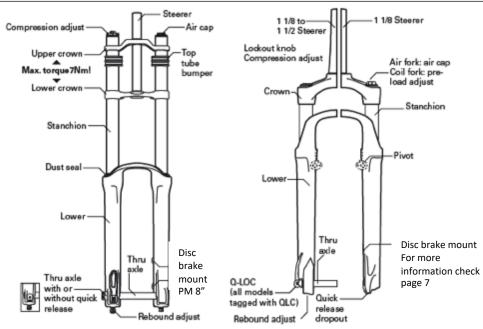
Carefully read, understand and follow the instructions provided in this manual, and keep it in a safe place for future reference. If you have any doubt whatsoever regarding the use or maintenance of any SR SUNTOUR product, please contact SR SUNTOUR. Failure to follow these warnings and instructions can result in product malfunction, causing an accident, severe injury or death.

Overview	
Important safety information	
Before every ride	
Fork assembly	
Tire clearance test	
Tire clearance	4
Suggested tire size	5
Maximum brake rotor size	7
15AH2 bolted axle assembly	
20mm bolted axle assembly	
20mm cross axle assembly	
Q-LOC assembly instructions	
Coil spring preload	
Air pressure and "SAG"	
Maintenance of the fork	
Intended use	13



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IMPORTANT SAFETY INFORMATION



WARNING!

Failure to follow all warnings and safety instructions can cause your product to malfunction, resulting in an accident, severe personal injuries or even death to the rider.

- Read this manual thoroughly before using your suspension system.
- ➤ These instructions contain important information about the correct installation, service and maintenance of your suspension fork. Common mechanical knowledge may not be sufficient. Your suspension fork should only be installed, serviced and/or maintained by a trained and qualified bicycle mechanic with specialized tools.
- Our suspension systems contain fluids and gases under extreme pressure. Never try to open any SR SUNTOUR suspension system! Pieces can be violently ejected.
- ➤ SR SUNTOUR suspension forks are designed as a single integrated system. To avoid product malfunction and an accident, use only genuine SR SUNTOUR spare parts. The use of third-party supplier spare parts also voids the warranty of your suspension system.
- Your suspension fork is not intended for jumps, aggressive downhill rides, freeride or dirt jumping if the warning sticker on your suspension system prohibits these activities. Disregarding these instructions may cause your suspension fork to fail, resulting in an accident, personal injury or death, and will void the warranty.
- SR SUNTOUR suspension fork is designed for use by a single rider.
- Select the correct suspension fork according to your frame's dimensions and your personal riding style. Installing a suspension fork which does not match the geometry of your frame could result into a failure of the suspension fork or frame itself, and will void the shocks warranty.

- failure of the suspension fork or frame itself, and will void the shocks warranty.
- Know the limits of your skill and experience, and never ride beyond them.
- Read, understand and follow all owner's manuals provided with your bike and all of its components.
- Always be equipped with proper safety gear. This includes a properly fitted and fastened helmet. According to your riding style you should use additional safety protection. Make sure your equipment is in flawless condition.
- Even if you had a suspension system in the past, ride carefully and slowly to become accustomed to the feel of your new suspension fork.
- ➤ SR SUNTOUR suspension forks are not equipped with front reflectors for use on public roads. If you intend to use your bicycle on public roads or bicycle paths, you must install the required front reflectors. Please contact your dealer.
- ➤ If you are using a bicycle rack that requires the front wheel to be removed, carefully insert and remove the dropouts from the bike rack. Do not bend the dropouts!
- ➤ If you are using a bicycle rack that fastens the bicycle at the front dropouts only, then the rear wheel must be securely fastened to prevent movement of the rear wheel. Movement of the rear wheel will damage the front dropouts, and this damage may not be visible to you.
- If the bicycle has fallen off the bicycle rack, have it inspected by a qualified bicycle mechanic before riding it again.



Avoid serious personal injury or even death. Do not ride the bicycle if any of the following criteria is not met! Correct any condition before you ride.

- Inspect your bicycle and suspension system including the handlebars, pedals, crank arms, seat post, saddle, etc. for any cracks, dents, bent or tarnished parts. Also search for any oil leaking out of your shocks. Be sure to check hidden areas on the underside of your bike. If any condition exists, consult a trained and qualified bicycle mechanic to determine the cause and make any necessary correction.
- Compress your suspension system with your body weight. If it feels too soft, make the necessary adjustments until you have reached the correct SAG value. Please also see the instruction in this manual regarding SAG.
- Make sure your brakes are properly installed/adjusted and work correctly.
- Spin the wheels. Make sure that wheels are perfectly centered and do not contact the suspension fork or brakes.

- ➤ If you are using a quick release system to fasten your wheel set, make sure that all levers and nuts are properly tightened. In case you are using a through axle system, make sure that all fixing bolts are tightened with the appropriate torque values. Strictly follow the instructions provided by the manufacturer of the quick release or through axle system.
- Check the cable length and routing of your components. Make sure they do not interfere with your steering of the bicycle.
- If you are using reflectors for on-road cycling, make sure they are clean and properly installed.
- Check mounting hardware of all components to make sure everything is tightened.
- Bounce your bike on the ground while looking and listening for anything which might be loose.

FORK ASSEMBLY



WARNING!

Avoid product malfunction, an accident, personal injury or death. Your new SR SUNTOUR suspension fork should be installed, maintained and serviced by a qualified and trained bicycle mechanic. Avoid product failure and an accident, personal injury or death. All mounting screws must be tightened with the respective torques specified by the manufacturer of each individual component (i.e., brake, headset, etc.).

- 1. Remove the old fork from your bicycle. Remove the headset crown race from the fork.
- 2. Measure the length of the steerer tube of your old fork and compare it to the length of the steerer tube of the SR SUNTOUR fork. The standard length of SR SUNTOUR suspension fork steerer tube is 255mm. It may be necessary to shorten the steerer tube to the correct length.
- 3. Install the fork crown race firmly at the top of your fork crown. Reattach the fork assembly (headset, spacer, handlebar stem) to the bicycle. Adjust the headset until no more play is observed. Further information can be found in the installation instructions of the headset manufacturer.
 - You can use the following formula to determine the proper length of the steerer tube: Head tube of the frame + Headset height + Spacer if applicable + Height of the stem 3 mm distance = Length of the steerer tube
- 4. Install and properly adjust the brakes according to the brake manufacturer's instructions. If you are using a disc brake, install the brake only into the designated threaded receptacle hole for the disc brake. Use only cantilever brakes that are made for use without reinforcing brace. Follow the assembly instructions of your brake manufacturer. Select the proper length for the brake cable so that it does not interfere with the fork or steering.
- 5. Reattach the front wheel. Make sure that all clamping levers and nuts are set and tightened properly (at least four threads must engage in the adjusting nut when the quick release is locked). If the fork is equipped with a thru-axle system, then all screws must be checked for proper torque. Follow the instructions of the Quick Release or Turn-Axle manufacturer.

TIRE CLEARANCE TEST

- 1. Depressurize the fork. (if equipped with air suspension)
- 2. Compress the fork all the way.
- 3. Measure the distance between the top of your tire and the underside of the fork crown. The distance must not be less than 10 mm! If the tire is too big, it will touch the underside of the crown when the fork is fully compressed.
- 4. Relieve the fork and pump it up again if it is an air fork.
- 5. Take into account that the gap is reduced if you are using a fender! Repeat the "tire clearance test" to ensure that the distance is sufficient. You must repeat this test every time you change your tires to another size!

TIRE CLEARANCE



Using a tire that is larger than the maximum tire size allowed for your fork is very dangerous and can cause accidents, serious injuries and even death. Inadequate tire clearance will result in sudden and unexpected loss of bicycle control, an accident, personal injury or death.

Below dimensions are based on the bottom case type. Some numbers are referred based on the bottom case type which have fender mount interface, and some are without. Please check in advance whether the wheel and fork are compatible. The necessary information can be found on the side of the tire. Every tire has a different external diameter (width and height of the tire). For this reason, check the distance between your tire and the fork to make sure your tire does not touch the fork under any circumstances. Bear in mind that the narrowest part of the fork is at the brake boss level. If you want to remove your wheel, you must release the air from your tire, among other things, in order to fit it through the brake boss level.

SUGGESTED TIRE SIZE

Fault mandal	Stanchion	Suggested tire	N dov. tivo vvidth	Max. tire outer diameter		
Fork model	size	size	Max tire width	(O.D.)		
RUX38 27.5" BT	38mm	27.5" x 2.8"	73mm	(* Note below) 732mm		
DUROLUX36 29" BT	36mm	29" x 2.6" / 27.5" x 2.8"	63mm	756mm		
DUROLUX36 27.5" BT	36mm	27.5" x 2.6"	63mm	723mm		
		29" x 2.4" /				
AURON35 29" BT	35mm	27.5" x 2.8"	63mm	756mm		
AURON35 27.5" BT	35mm	27.5" x 2.8"	73mm	737mm		
AURON34 29"	34mm	29" x 2.25"	58mm	752mm		
AURON34 27.5"	34mm	27.5" x 2.25"	58mm	708mm		
AION35 29" BT	35mm	29" x 2.4" / 27.5" x 2.8"	63mm	756mm		
AION35 27.5" BT	35mm	27.5" x 2.8"	73mm	737mm		
AION34 29"	34mm	29" x 2.25"	58mm	752mm		
AION34 27.5"	34mm	27.5" x 2.25"	58mm	708mm		
ZERON35 29" BT	35mm	29" x 2.4" / 27.5" x 2.8"	63mm	756mm		
ZERON35 27.5" BT	35mm	27.5" x 2.8"	73mm	737mm		
AXON34-werx 29" BT	34mm	29" x 2.4"	63mm	756mm		
AXON34-elite 29" BT	34mm	29" x 2.4"	63mm	756mm		
AXON34 29" BT	34mm	29" x 2.4"	63mm	760mm		
AXON34 27.5" BT	34mm	27.5" x 2.6"	67mm	725mm		
AXON32 29" BT	32mm	29" x 2.4"	63mm	756mm		
AXON32 27.5" BT	32mm	27.5" x 2.5"	66mm	724mm		
AXON32 29"	32mm	29" x 2.25"	58mm	754mm		
AXON32 27.5"	32mm	27.5" x 2.25"	58mm	710mm		
EPIXON 29"	32mm	29" x 2.25"	58mm	754mm		
EPIXON 27.5"	32mm	27.5" x 2.25"	58mm	710mm		
EPIXON 26"	32mm	26" x 2.25"	58mm	684mm		
RAIDON34 29" BT	34mm	29" x 2.4"	63mm	760mm		
RAIDON34 27.5" BT	34mm	27.5" x 2.6"	67mm	725mm		
RAIDON32 29" BT	32mm	29" x 2.4"	63mm	756mm		
RAIDON32 27.5" BT	32mm	27.5" x 2.5"	66mm	724mm		
RAIDON32 29"	32mm	29" x 2.25"	58mm	754mm		
RAIDON32 27.5"	32mm	27.5" x 2.25"	58mm	710mm		
RAIDON32 26"	32mm	26" x 2.25"	58mm	684mm		
XCR34 29" BT	34mm	29" x 2.4"	63mm	760mm		
XCR34 27.5" BT	34mm	27.5" x 2.6"	67mm	725mm		
XCR32 29" BT	32mm	29" x 2.4"	63mm	756mm		
XCR32 27.5" BT	32mm	27.5" x 2.5"	66mm	724mm		
XCR32 29"	32mm	29" x 2.25"	58mm	754mm		
XCR32 27.5"	32mm	27.5" x 2.25"	58mm	710mm		
XCR32 26"	32mm	26" x 2.25"	58mm	684mm		
XCR 24"	32mm	24" x 2.1"	54mm	624mm		
XCM34 29 BT	34mm	29" x 2.4"	63mm	756mm		
XCM34 27.5 BT	34mm	27.5" x 3.0"	78mm	740mm		
XCM32 29" BT	32mm	29" x 2.4"	63mm	752mm		
XCM32 27.5" BT	32mm	27.5" x 2.6"	67mm	730mm		
XCM32 20" CRG	32mm	20" x 2.25"	58mm	530mm		
XCM 24" BT	30mm	24" x 2.8"	73mm	678mm		
XCM 29"	30mm	29" x 2.4"	63mm	758mm		
XCM 27.5"	30mm	27.5" x 2.25"	58mm	714mm		
XCM 26"	30mm	26" x 2.25"	58mm	688mm		
XCM-JR. 20"	28mm	20" x 2.1"	56mm	526mm		

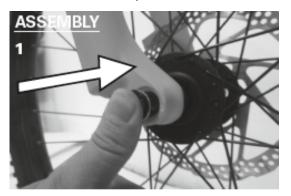
29" x 2.25"	58mm	750mm
27.5" x 2.25"	58mm	714mm
24" x 2.1"	54mm	628mm
20" x 2.8"	73mm	554mm
20" x 2.1"	56mm	526mm
24" x 2.1"	54mm	628mm
20" x 2.1"	56mm	526mm
29" x 2.25"	58mm	750mm
27.5" x 2.25"	58mm	714mm
26" x 2.1"	54mm	680mm
700C x 57C	59mm	751mm
27.5" x 2.4"	63mm	717mm
700C x 57C	59mm	751mm
27.5" x 2.4"	63mm	717mm
27.5" x 2.4"	63mm	717mm
29" x 2.4"	63mm	760mm
27.5" x 2.4"	63mm	724mm
29" x 2.4"	63mm	760mm
27.5" x 2.4"	63mm	724mm
700C x 48C	50mm	722mm
700C x 48C	50mm	722mm
700C x 52C	54mm	738mm
700C x 48C	50mm	722mm
700C x 52C	54mm	738mm
700C x 52C	54mm	738mm
26" x 2.1"	54mm	678mm
700C x 48C	50mm	738mm
26" x 2.1"	54mm	678mm
700C x 52C	54mm	742mm
26" x 2.1"	54mm	684mm
24" x 2.1"	54mm	630mm
20" x 2.1"	56mm	526mm
700C x 48C	50mm	722mm
700C x 48C	50mm	722mm
26" x 2.1"	54mm	684mm
700C x 48C	50mm	722mm
26" x 2.1"	54mm	684mm
700C x 48C		722mm
26" x 2.1"	54mm	684mm
	700C x 48C 26" x 2.1"	700C x 48C 50mm

^{*} Note: Above dimension is based on the bottom case type. Some numbers are referred based on the bottom case type which have fender mount interface, and some are without.

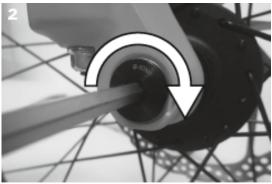
MAXIMUM BRAKE ROTOR SIZE

Fork model	Stanchion size	Rotor size when disc caliper mounted directly	r Max. rotor size		
RUX	38mm	203mm	203mm		
DUROLUX36 29 BT	36mm	180mm	203mm		
DUROLUX36	36mm	180mm	203mm		
AURON35 29"/27.5" BT	35mm	180mm	203mm		
AURON34 29"/27.5"	34mm	160mm	203mm		
AION35 29"/27.5" BT	35mm	180mm	203mm		
AION34 29"/27.5"	34mm	160mm	203mm		
ZERON35 29"/27.5" BT	35mm	180mm	203mm		
AXON34 29"/27.5" BT	34mm	160mm	180mm		
AXON32 29"/27.5"	32mm	160mm	180mm		
EPIXON 29"/27.5"/26"	32mm	160mm	180mm		
RAIDON34 29"/27.5" BT	34mm	180mm	203mm		
RAIDON32 29"/27.5"/26"	32mm	160mm	180mm		
XCR34 29"/27.5" BT	34mm	180mm	203mm		
XCR32 29"/27.5" BT	32mm	160mm	180mm		
XCR32 29"/27.5"/26"	32mm	160mm	180mm		
XCM34 29 BT	34mm	160mm	203mm		
XCM34 27.5 BT	34mm	160mm	203mm		
XCM32 29"/27.5" BT	32mm	160mm	180mm		
XCM30 29"/27.5"/26"	30mm	160mm	180mm		
XCT30 29"/27.5"	30mm	160mm	180mm		
XCT28 L24"	28mm	160mm	180mm		
XCT 24"/20"	25.4mm	160mm	180mm		
XCE28 29"/27.5"/26"	28mm	160mm	180mm		
Mobie45 700C/27.5"	34mm	160mm	203mm		
Mobie25 700C/27.5"	32mm	160mm	180mm		
NRX32-15 700C	32mm	160mm	180mm		
NRX30 700C	30mm	160mm	180mm		
NVX28 700C	28mm	160mm	180mm		
NCX30 700C	30mm	160mm	180mm		
NCX28 26"	28mm	160mm	180mm		
NEX-E25 700C	30mm	160mm	180mm		
NEX 700C/26"	28mm	160mm	180mm		
M-series	25.4mm	160mm	180mm		

Note: Before installation, make sure to check the o-ring is correctly seated at the thread part.



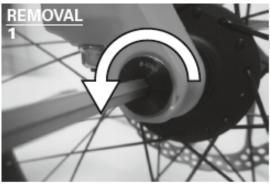
1. Fully insert the axle on the drive-side.



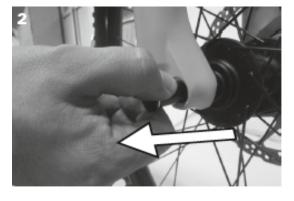
2. Tighten the axle with a 5mm Allen wrench by the suggested tightening torque of 8-10Nm.



3. Check the axle's thread. It must be visible.



 Loosen the axle on the drive side with a 5mm Allen wrench.



2. Pull out the axle.

20MM BOLTED THRU AXLE ASSEMBLY

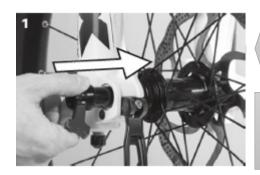


1. Slide in the axle and tighten it with a 6mm Allen wrench by suggested tightening torque of 10Nm.

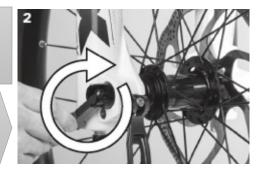


2. Tighten the safety clamp with a 4mm Allen wrench by suggested tightening torque of 7Nm.

20MM CROSS AXLE ASSEMBLY



- 1. Slide in the axle on the quick-lock side.
- 2. Tighten the axle with the red lever.





- 3. It is possible to slide the lever into the axle now.
- 4. Lock the quick release.





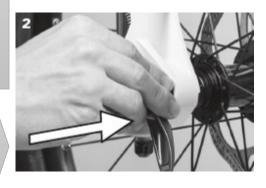
- 5. Set the tensioning force with a 4 mm Allen wrench if needed.
- 6. The lever should be flush to the bottom case.

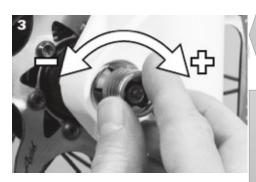


Q-LOC ASSEMBLY INSTRUCTIONS

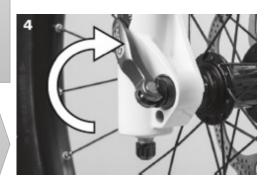


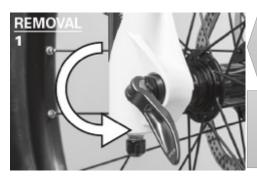
- 1. Check the segmented flange to be expanded before installation and open the lever completely.
- Slide in the axle until it "clicks".
 Make sure the segmented flange is expanded.



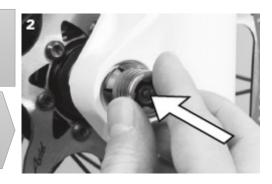


- Set the tension of the nut until the flange is flush with the dropout.
- 4. Close the lever completely.
 Check if it's firmly seated. Retighten the nut if necessary.

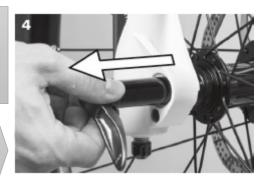




- Open the lever completely.
- Press adjust nut until segmented flange retracts.



- 3
- 3. Open the lever completely. Turn nut clockwise until flange stays latched.
- 4. Pull out the axle.



COIL SPRING PRELOAD

The fork can be adjusted to the rider's weight and preferred riding style via the spring preload. It is not the coil spring hardness that is set, but the spring preload. This reduces the "SAG" of the fork when the rider sits down. A semi-hard spring is used by default. Turn the preload adjust knob clockwise to increase the spring preload and turn it counter-clockwise to reduce it. Two additional spring hardnesses are available for SR SUNTOUR suspension forks softer and harder than the medium coil spring.



AIR PRESSURE AND "SAG"

	Suggested air pressure (psi)								
Rider weight (kg)	RUX	DUROLUX AURON AION	AXON EPIXON RAIDON	XCR-air	XCM-Jr air	Mobie45- air	Mobie25- air	NRX-air	NCX-air
< 55	< 40	35 - 50	40 - 55	40 - 55	40 - 55	35 - 50	40 - 55	40 - 55	40 - 55
55 - 65	40 - 50	50 - 60	55 - 65	55 - 65		50 - 60	55 - 65	55 - 65	55 - 65
65 - 75	50 - 60	60 - 70	65 - 75	65 - 75		60 - 70	65 - 75	65 - 75	65 - 75
75 - 85	60 - 70	70 - 85	75 - 85	75 - 85		70 - 85	75 - 85	75 - 85	75 - 85
85 - 95	70 - 85	85 - 105	85 - 100	85 - 100		85 - 105	85 - 100	85 - 100	85 - 100
95 <	85 +	105 +	100 +	100 +		105 +	100 +	100 +	100 +
Air pressure (factory setting)	70psi	90psi	32mm: 110psi 34mm: 95psi	32mm: 120psi 34mm: 100psi	50psi	90psi	100psi	85psi	80psi
Max. pressure	105psi	120psi	145psi	160psi	100psi	120psi	130psi	120psi	120psi

Note:

Above numbers are reference only. Correct air pressure must be adjusted by individual rider while checking the sag.

The "SAG" (negative spring stroke) is the compression which is caused by the rider's weight, including equipment (such as back-pack), seating position and the frame's geometry. The "SAG" depends on the position and weight of the rider on the bike, and should be determined based on the max. fork travel, depending on the intended use and preferences.



- 1. Unscrew the valve cap. Screw a fork / shock pump onto the valve.
- 2. Pump the suspension fork up to the desired pressure. Never exceed the recommended maximum air pressure. **Note the table above.**
- 3. Sit on the bicycle in normal riding position and check the "SAG". Add or release air as needed. You can lean against a wall in order to be able to sit still on the bicycle in order to measure the "SAG".

MAINTENANCE OF THE FORK

As long as moving parts are exposed to moisture and contamination, the performance of your suspension system might be reduced after several rides. To maintain high performance, safety and long life of your suspension system, periodic maintenance is required.

- A suspension system which has not been serviced in accordance with the maintenance instructions will not be covered under warranty.
- Never use a pressure washer or any water under pressure to clean your suspension fork as water may enter the fork at the dust seal level. Never use aggressive cleaners. We recommend clear water and a damp cloth to wipe down your fork.
- Your suspension fork should be serviced more frequently as indicated below if you ride in extreme weather (winter time, or in wet/muddy conditions) and rough terrain conditions.
- ➢ If you believe that your suspension system performance has changed or handles differently, immediately contact your local dealer to inspect your fork.
- After every ride: Clean the fork stanchion tubes and dust seals and maintain with an oily cloth. Check stanchion tubes for dents, scratches or other discoloration or leaking oil.
- > Every 50 hours: Maintenance 1 (at dealer)
- Every 100 hours or once a year: Maintenance 2 (at dealer, ideally before winter time in order to protect all parts from the effects of weather by proper greasing)

MAINTENANCE 1:

Check function of fork / check torques of mountings screws and nuts on bottom of lowers (suggested tightening torque: bolt: 10Nm, nut: 8Nm) / check for scratches, dents, cracks, discoloration, signs of wear and signs of minor corrosion (maintain with oily cloth), or oil leaks.

MAINTENANCE 2:

Maintenance 1 + disassembly / cleaning the entire fork inside and out / cleaning and lubricating dust seals and slider sleeves / checking torques / adjusting to the riders liking.

Before disassembly, check the slider sleeve play of the fork. To do so, apply the front wheel brake and gently push the bicycle back and forth at the handlebar stem shaft. Replace the slider sleeves if the play is excessive (more than 1 mm at the fork brace).

INTENDED USE

	Pedal assist E-bike (speed pedalec: E45)	Pedal assist E-bike (pedalec: E25)	Pedal assist E-bike (pedalec: E25): off-road	Cross bike	Trekking bike	City bike	Downhill bike	Enduro bike	All moutain bike	Cross country racing bike	Cross country bike
	Warning	Warning	Warning	Warning	Warning	Warning	Warning	Warning	Warning	Warning	Warning
	USE ONLY FOR	USE ONLY FOR	USE ONLY FOR	USE ONLY FOR	USE ONLY FOR	USE ONLY FOR	USE ONLY FOR	USE ONLY FOR	USE ONLY FOR		USE ONLY FOR
	Pedal assist bikes up to 45km/h for	Pedal assist bikes up to 25km/h for on-road use	Pedal assist bikes up to 25km/h for off-road use		Paved road or casual off- road use	Paved road use			Cross country, Trail and All mountain use	Cross country racing and	Cross country use
	DO NOT USE	DO NOT USE	DO NOT USE	DO NOT USE	DO NOT USE	DO NOT USE	Downhill	DO NOT USE	DO NOT USE	DO NOT USE	DO NOT USE
MOBIE45	Cross country racing, Cross country	FOR Downhill, Enduro	FOR Downhill	mountain, Cross country racing, Cross country	mountain,	FOR Downhill, Enduro, All mountain, Cross country racing, Cross country		FOR Downhill	FOR Downhill	FOR Downhill, Enduro, All mountain	FOR Downhill, Enduro, All mountain, Cross country racing
	0	0		0							
MOBIE25		0		0							
MOBIE-A32		0		0					ļ		
XCM-ATB		0		0							
хст-атв		0	ļ	0					ļ		
NEX-E25		0		0							
CR85-E25		0		0							
NVX-HE-E25		0		0							
NRX		0		0							
NVX				0							
NCX		0		0	0						
TR-HSi		0		0	0						
NEX				0	0						
M3010					0	0					0
M3010 24"/20"						0					0
CR9					0	0					
CR8						0					
CR7						0					
RUX38							0				
DUROLUX36 BOOST			0					0			
AURON35 BOOST			0						0		
AURON34									0		
AION35 BOOST			0						0		
AION34									0		
ZERON35 BOOST			0						0		
AXON34 werx										0	
BOOST									<u> </u>		
AXON32 werxF										0	
AXON32 werx										0	
AXON34 BOOST			0							<u> </u>	0
AXON32											0
EPIXON9											0
RAIDON34 BOOST RAIDON32 BOOST			0								0
RAIDON32 BOOST		-	-						<u> </u>	-	0
XCR34 BOOST		0	0							-	0
XCR32 BOOST		ا ا	ا ا							 	0
XCR32											0
XCR24"											0
XCM34 BOOST		0	0								0
XCM32 BOOST											0
XCM											0
XCM28 24"+					0						0
хст30					0						0
XCT JR L					0						0
XCT JR					0						0
XCE28		1	1		0				1	İ	0
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