TABLE OF CONTENT

- Overview ........................................................................................................................................... 3
- Fork assembly .................................................................................................................................. 4
- 20 mm bolted axle assembly ............................................................................................................. 5
- 20 mm cross axle assembly ............................................................................................................... 5
- Air pressure and “SAG” ..................................................................................................................... 6
- Adjustable air chamber .................................................................................................................... 6
- Adjusting the double crown .............................................................................................................. 6
- Adjusting rebound damping .............................................................................................................. 7
- Adjusting compression damping ....................................................................................................... 7
- Maintenance ....................................................................................................................................... 7

⚠️ WARNING!

Carefully read, understand and follow the instructions provided in this manual, and keep it in a safe place for future reference. If you have any doubt whatsoever regarding the use or maintenance of any SR SUNTOUR product, please contact SR SUNTOUR. Failure to follow these warnings and instructions can result in product malfunction, causing an accident, severe injury or death.
OVERVIEW

TIGHTENING TORQUES

<table>
<thead>
<tr>
<th>Component</th>
<th>Torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spring side, top</td>
<td>20Nm</td>
</tr>
<tr>
<td>Spring side, lower</td>
<td>8Nm</td>
</tr>
<tr>
<td>Damping side, top</td>
<td>20Nm</td>
</tr>
<tr>
<td>Damping side, lower</td>
<td>7Nm</td>
</tr>
<tr>
<td>Crown clamps</td>
<td>7Nm</td>
</tr>
</tbody>
</table>

⚠️ WARNING! ⚠️

For proper torque of the brake mount, please refer to the manuals provided by the brake manufacturer.
1. Remove the old fork from your bicycle. Remove the headset cup from the fork.

2. Measure the length of the steerer tube of your old fork and compare it to the length of the steerer tube of the SR SUNTOUR fork. The standard length of SR SUNTOUR suspension fork steerer tubes is 255 mm. It may be necessary to shorten the steerer tube to the correct length.

3. Install the fork bearing race firmly at the top of your fork crown. Reattach the fork assembly (headset, spacer, handlebar stem) to the bicycle. Adjust the headset until no more play is observed. Further information can be found in the installation instructions of the headset manufacturer.

You can use the following formula to determine the proper length of the steerer tube: \[ \text{Head tube of the frame} + \text{Headset height} + \text{Spacer if applicable} + \text{Height of the stem} - 3 \text{ mm distance} = \text{Length of the steerer tube} \]

4. Install and properly adjust the brakes according to the brake manufacturer’s instructions. If you are using a disc brake, install the brake only into the designated receptacle hole for the disc brake. Use only cantilever brakes that are made for use without support system. Follow the assembly instructions of your brake manufacturer. Select the proper length for the brake cable so that it does not interfere with the fork or steering.

5. Reattach the front wheel. Make sure that all clamping levers and nuts are set and tightened properly (at least four threads must engage in the nut when the quick release is locked). If the fork is equipped with a thru-axle system, then all screws must be checked for proper torque. Follow the instructions of the Quick Release or Turn-Axle manufacturer.
1. Slide in the axle on the quick-lock side.
2. Tighten the axle with the red lever.
3. It is now possible to slide the lever into the axle.
4. Lock the quick release.
5. Set the tensioning force with a 4 mm allen wrench if needed.
6. The lever should be flush to the bottom case.
AIR PRESSURE AND “SAG”

The “SAG” (negative spring stroke) is the compression which is just caused by the rider’s weight, including equipment (such as backpack), seating position and the frames geometry. SAG is not as a result of riding. Every rider has a different weight and seating position. The “SAG” depends on the position and weight of the rider and should be between 15% and 30% of the fork’s max travel depending on the intended use and preferences.

<table>
<thead>
<tr>
<th>Rider weight (kg)</th>
<th>Suggested air pressure (psi)</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;55</td>
<td>&lt;40</td>
</tr>
<tr>
<td>55 - 65</td>
<td>40 - 50</td>
</tr>
<tr>
<td>65 - 75</td>
<td>50 - 60</td>
</tr>
<tr>
<td>75 - 85</td>
<td>60 - 70</td>
</tr>
<tr>
<td>85 - 95</td>
<td>70 - 80</td>
</tr>
<tr>
<td>&gt;100</td>
<td>85+</td>
</tr>
<tr>
<td>Max. Pressure</td>
<td>100psi</td>
</tr>
</tbody>
</table>

1. Unscrew the valve cap. Screw a fork / shock pump onto the valve.
2. Pump the suspension fork up to the desired pressure. Never exceed the recommended maximum air pressure. Note the table below.
3. Sit on the bicycle in normal riding position and check the “SAG”. Add or release air as needed. In order to properly assess the “SAG”, attach a cable zip tie to the fork stanchion. You can lean against a wall in order to be able to sit still on the bicycle, in order to measure the “SAG”.

ADJUSTABLE AIR CHAMBER (through spacers)

The RUX has an air chamber with adjustable volume. This function allows the rider to choose between a more linear or a more progressive characteristic curve.

It can be adjusted in five stages with spacers. The more spacers are installed, the more progressive the characteristic curve.

The spacers can be pushed out and reinserted without tools.

WARNING!
The air chamber is pressurised! Before opening, let the air out of the fork completely to prevent the valve and the spacer unit from being ejected forcefully and potentially causing injuries.

ADJUSTING THE DOUBLE CROWN

CLAMPING OF THE CROWNS

It is extremely important to properly tighten the clamps for the fork stanchions and steerer tube. Evenly and gradually tighten the screws in a criss-cross pattern (i.e. top left, bottom right, bottom left, top right) until the proper torque of 6-8 Nm is reached.

If you do not heed this information, you risk having a loose fork crown, steerer tube and fork stanchions.

WARNING!
Pay attention to the minimum and maximum values. Do not deviate from these numbers. The distance between the upper and lower crown must not be bigger than:
- 145mm if you use the lower crown
- 165mm if you use the higher crown
MAINTENANCE

- after every ride: Clean the fork tubes and dust seals and maintain with an oily cloth. Check stanchion tubes for dents, scratches or other discoloration or leaking oil.
- every 50 hours: Maintenance 1 (at dealer)
- every 100 hours or once a year: Maintenance 2 (at dealer, ideally before winter time in order to protect all parts from the effects of weather by proper greasing)

MAINTENANCE 1:
Check function of fork / check torques of mountings screws and nuts on bottom of lowers (steel 10 Nm, alloy 4Nm) / check for scratches, dents, cracks, discolouration, signs of wear and signs of minor corrosion (maintain with oily cloth), or oil leaks.

MAINTENANCE 2:
Maintenance 1 + disassembly / cleaning the entire fork inside and out / cleaning and lubricating dust seals and slider sleeves / checking torques / adjusting to the riders liking. Before disassembly, check the slider sleeve play of the fork. To do so, apply the front wheel brake and gently push the bicycle back and forth at the handlebar stem shaft. Replace the slider sleeves if the play is excessive (more than 1 mm at the fork brace).

ADJUSTING COMPRESSION DAMPING

Compression damping adjusts the compression speed of the suspension fork.
A low-speed and a high-speed compression setting are available (not available on all models).

Low-speed compression: Setting for slow impacts (deep bumps/potholes)
High-speed compression: Setting for fast impacts (small bumps/potholes at high frequency)

Turn the adjusting screw counter-clockwise (less damping) to increase the compression speed of your fork. Turn it clockwise (more damping) to reduce the compression speed.

ADJUSTING REBOUND DAMPING

Rebound damping allows you to adjust the speed with which the fork rebounds after it was compressed.

You can distinguish between low-speed- and high-speed-adjustment

Lowspeed-compression: Adjustment for slow impulses
Highspeed-compression: Adjustment for fast impulses

Turn the adjusting screw counter-clockwise (- / less damping) to increase the extension (rebound) speed of your fork. To reduce the extension (rebound) speed, turn clockwise (+ / more rebound).

To find the right rebound speed, turn the adjusting screw as far clockwise as possible (slowest extension). Put your entire body weight on the suspension fork and let it rebound abruptly. Now decrease the rebound gradually (fastest extension) and repeat this procedure until the suspension fork almost jumps when it rebounds.

Recommendation: Adjust the rebound to the fastest possible configuration without causing a jumping of the front wheel.

Warning: A too fast adjustment can cause uncontrolled jumping of the front wheel and a loss of traction.
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